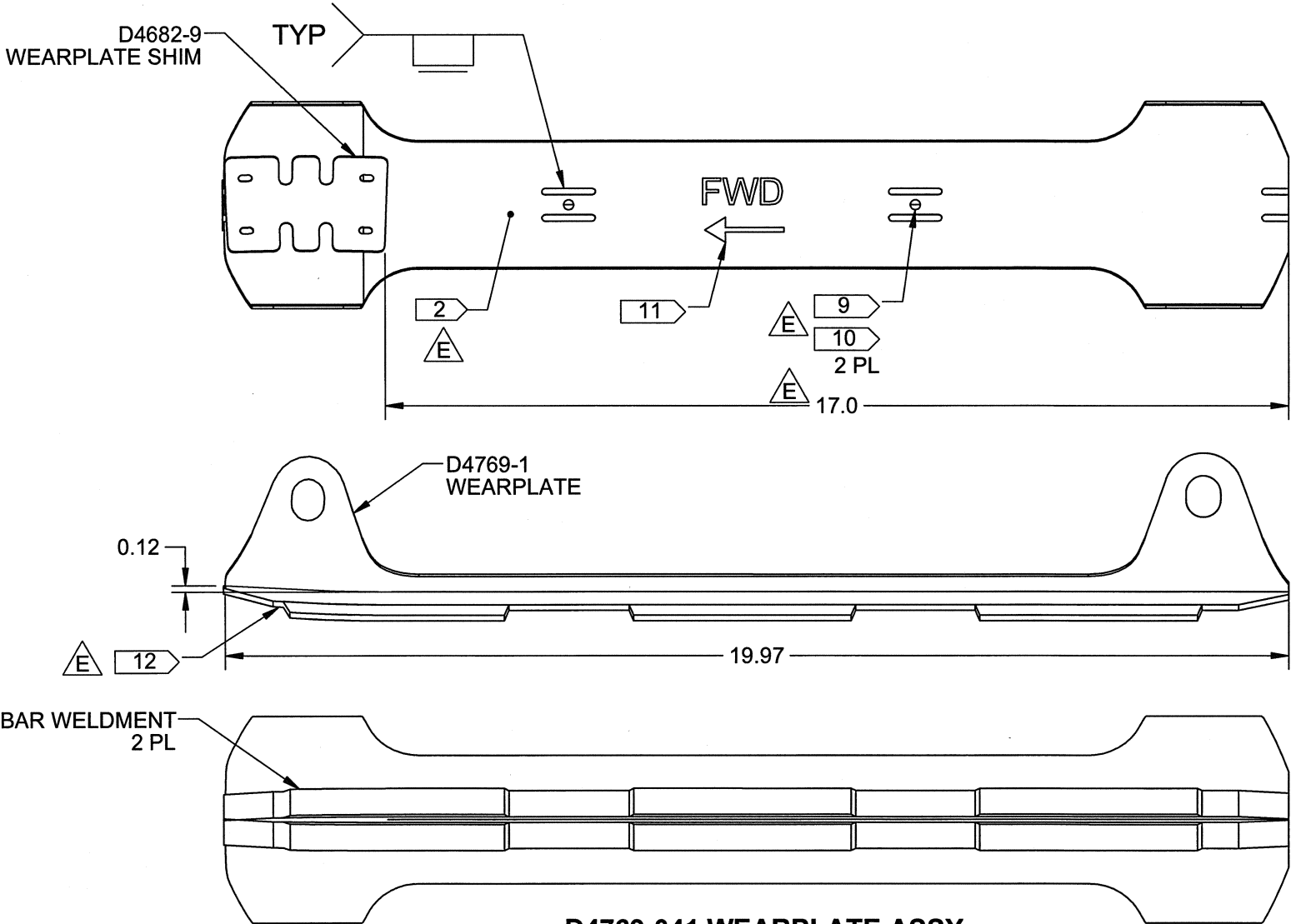
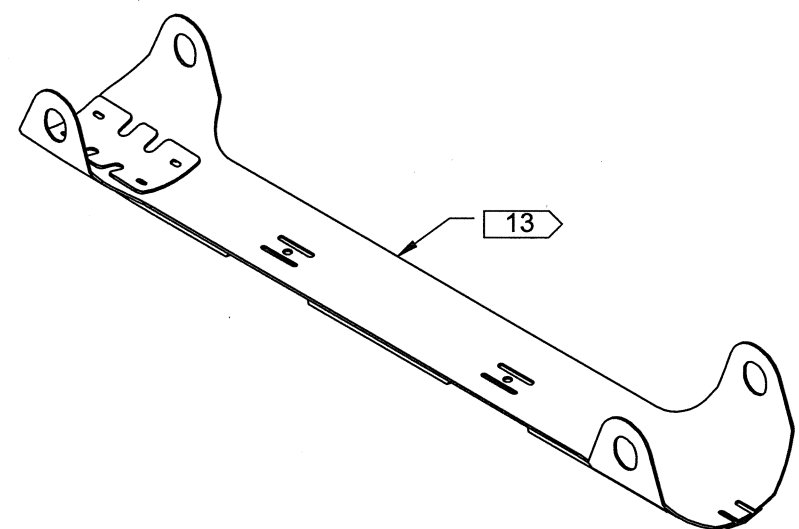


QTY -041	P/N	DESCRIPTION
X	D4769-041	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D4769-1	WEARPLATE
2	D4770-041	BAR WELDMENT



D4769-041 WEARPLATE ASSY

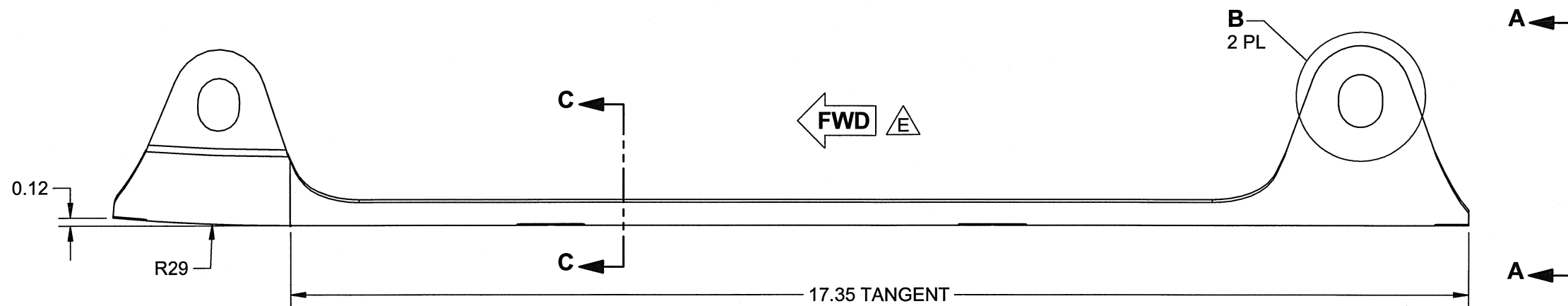


- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THK, PER QSI 005 SECTION 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI044 METHOD 6.1
 - 7) WEIGHT: 3.15 lbs
 - 8) WELDING: PER QSI 004
 - 9) TRANSFER DRILL $\varnothing 0.188$ HOLE FROM D4769-1 WEARPLATE THRU D4770-041 BAR WELDMENT
 - 10) OPEN UP DRAIN HOLE IF NECESSARY TO $\varnothing 0.188$ AFTER APPLYING TEXTURED COATING
 - 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
 - 12) FORM D4770-041 BAR WELDMENT TO MATCH PROFILE OF D4769-1 WEARPLATE AT TIME OF WELDING
 - 13) WEARPLATE FORM AND LUG POSITION PER DT 10526

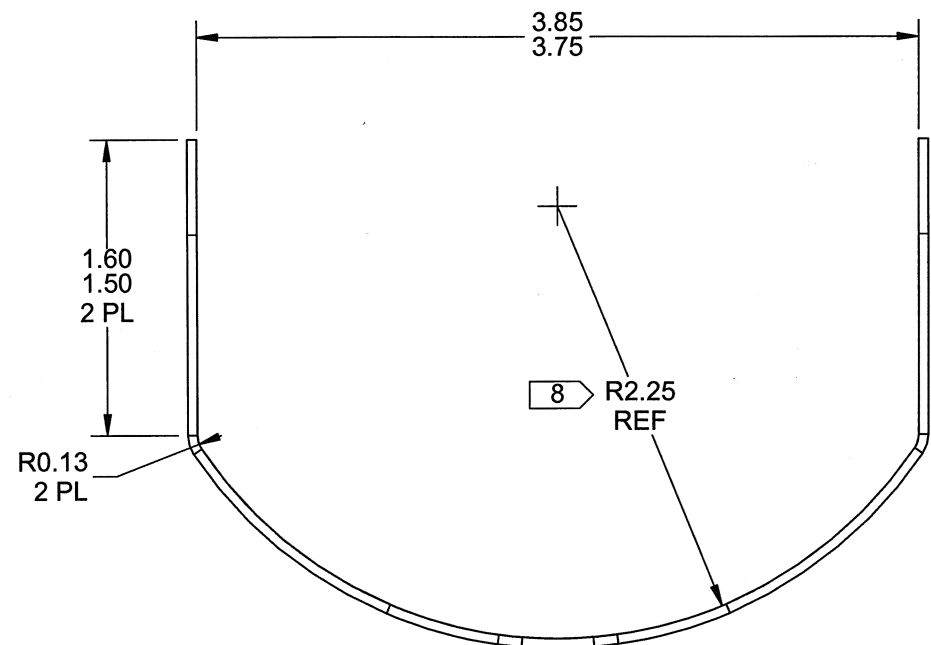
RELEASED
2019 SEP 10 NO
ECN 19-890

APPROVED

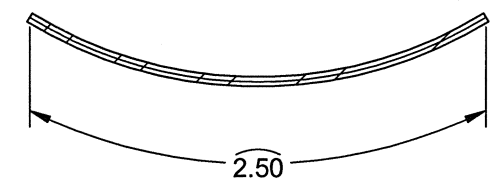
E	REDRAWN, REMOVED ITEMS NUMBERS AND BALLOONS, COMBINED ALL -041 DETAILS INTO ONE SHEET. -041: MOVED TEXTURED COATING TO NOTE 2 (WAS NOTE 10), ADDED NOTES 12 AND 13 -1: ADDED FWD ARROW. MOVED FLAT PATTERN TO DSK	ZF	19.04.01
D	SHEET 1:WEIGHT UPDATE, D4770-041 BAR WELDMENT WAS D4770-1 BAR. SHEET 2: REMOVE DETAIL VIEW WELD INFORMATION IS ON D4770-041 BAR DRAWING.	SAD	16.04.14
C	D4682-9 WAS D4769-3, MINOR DIM CHANGES, WEARPLATE FORMING MODIFIED TO ACCOMODATE MATERIAL SPRING BACK, TEXTURED COATING WAS ROCKGUARD, ADD FWD BEND TO D4769-1, ADD FWD DIRECTION INDICATION, REMOVE D4769-3	AP	15.04.01
B	THRU HOLES NOW SLOTS, VARIOUS DIMENSIONAL CHANGES, UPADATED PART WEIGHTS. REMOVED GRAIN DIRECTION, D4769-3 WAS D4682-9. ADDED D4769-3 SHT 5.	AP	13.09.10
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. E
MFG. APPR.	DD	D4769	SHEET 1 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	19.04.01	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



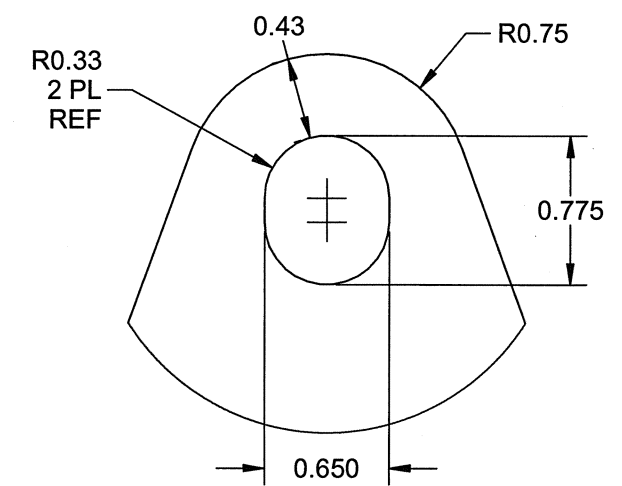
D4769-1 WEARPLATE



SECTION A-A
SCALE 2X



SECTION C-C
SCALE 2X



DETAIL B
SCALE 2X

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DSK180-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.97 lbs
 - 8) FORM USING R1.9 DIE

RELEASED
2019 SEP 10 *ND*

APPROVED

DESIGN	AP	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. E
MFG. APPR.	DD	D4769	SHEET 2 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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